KAWASAKI GAS TURBINE EUROPE GMBH

Gas Turbines Ready For Future Requirements

Hydrogen Energy Supply Chain for Decarbonization

KAWASAKI HYDROGEN ROAD

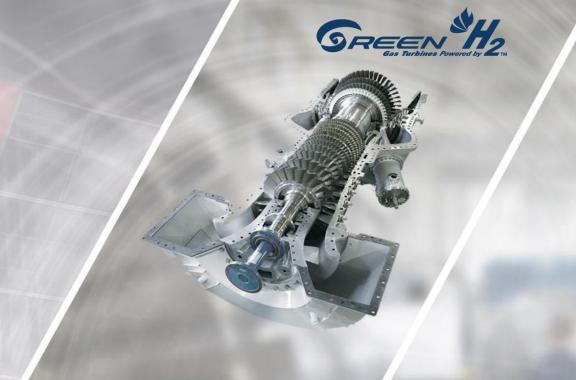
Development of Innovative Hydrogen Technologies for Future Hydrogen Society

AHK Energiegeschäftsreise Frankreich 27th November 2024

Dr. Nurettin Tekin



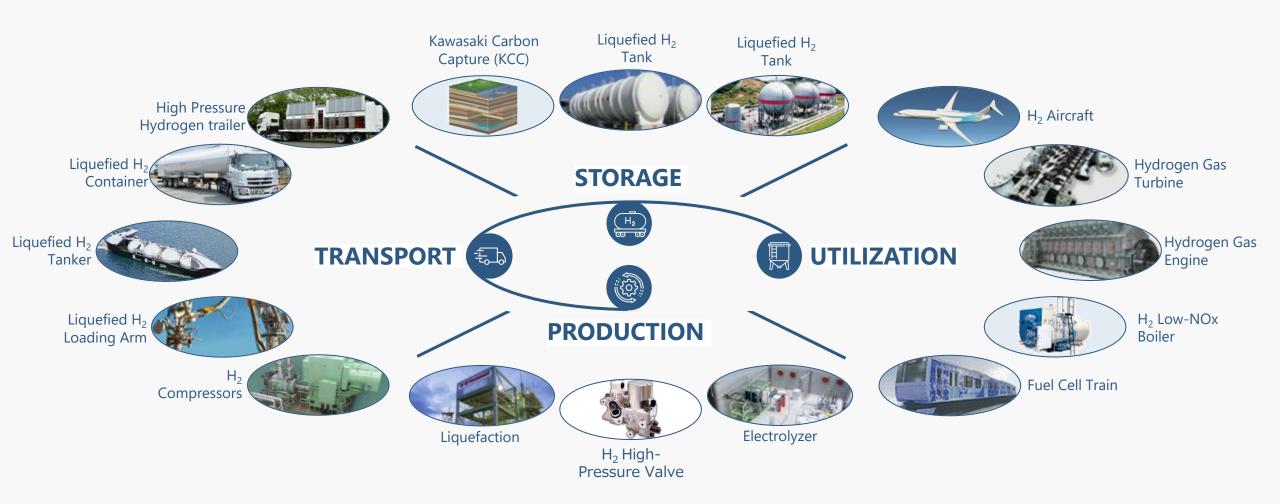






HYDROGEN ROAD OF KAWASAKI HEAVY INDUSTRIES (KHI)

PRODUCT DEVELOPMENT WITH CORPORATE TECHNOLOGY SYNERGY



KAWASAKI GAS TURBINE EUROPE

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SERVICES





Gas Turbine Generator Sets

| GPB17D | GPB50D | GPB80D | GPB180D | GPB300D |
|------------------|------------|------------|-------------|-------------|
| 1,800 kWel | 4,700 kWel | 7,800 kWel | 18,500 kWel | 34,300 kWel |
| $\eta = 28.1 \%$ | η = 32.6 % | η = 33.6 % | η = 34.3 % | n = 40.3 % |



Gas Engines

| KG12 | KG18 | KG18-V | KG18-T |
|------------|------------|------------|------------|
| 5,200 kWel | 7,800 kWel | 7,800 kWel | 7,800 kWel |
| η = 49.0 % | η = 49.0 % | η = 49.5 % | η = 51.0 % |

@ ISO-condition

ENGINEERING

Preliminary Engineering
Detailed Engineering

IMPLEMENTATION

Project Planning Customized Packaging Erection Commissioning

MAINTENANCE

Scheduled Maintenance Trouble Shooting Spare Parts, Consumables General Overhaul Remote Monitoring

HYDROGEN

Preliminary engineering Detailed engineering Retrofit



OVERVIEW OF AVAILABLE TECHNOLOGIES







Combustor Configuration:

NO_x Reduction

H₂ Content

Technology Status

H₂ DLE

"Dry"

0 ... 30 vol%

Demonstration at Akashi Works

2014

H2 Diffusion

"Wet" Water/Steam

0 ... 100 vol%

Applied to KOBE Demonstration Plant

2018

H2 DLE MMX

"Dry"

50% ... 100 vol%

Applied to KOBE Demonstration Plant

2020

WORLD'S FIRST H₂-POWER PLANT AT KOBE PORT

Interchangeable Combustor Equipment on the Gas Turbine Set

Tests & Demonstration 2018-2020



Diffusion Flame Combustor



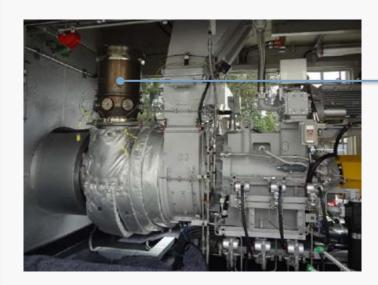
Best Choice for Mixture

Highest Fuel Flexibility

Water/Steam Injection



Tests & Demonstration 2020-2022



Micro-Mix (MMX)
DLE Combustor

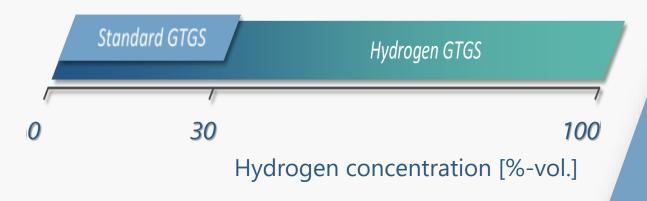


Up to 100% H_2 -DLE

Technological Breakthrough

Dry Combustion

GAS TURBINE GENERATOR SET (GTGS)





GTGS types divided into two general categories

- Standard GTGS for applications with ≤ 30 %-Vol. H2
- Hydrogen GTGS for applications with ≤ 100 %-Vol. H2

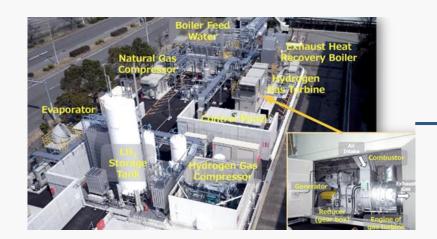
All new GTGS are Standard type.

Standard GTGS can be upgraded to Hydrogen GTGS.

Depending on site requirements additional fuel gas equipment might be necessary.

FIRST REFERENCES





World's First 100% H2-CHP Plant at Kobe Port in 2018

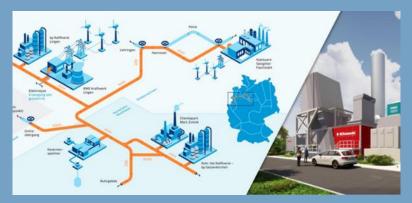
Retrofit from diffusion to Micromix 2020



GPB17D-H2 CPChem (Tessenderlo, Belgium)

Installation in 2021

Retrofit for hydrogen in October 2023



Joint undertaking of RWE & Kawasaki (planned commissioning end of 2026)

World's First 100% H2 industrial size GTGS

From 2026 onwards 34 MW plant could reconvert green hydrogen to power

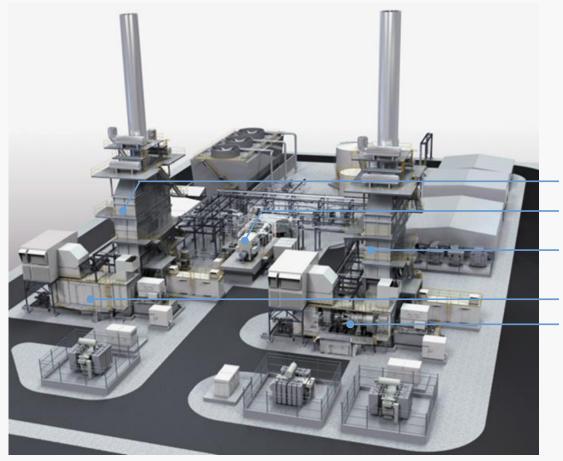


Power generation Output: 34,000 kW

Mixed combustion (20%-50% hydrogen)

Hydrogen power generation plant for Seibu Oil Co., Ltd. (started operations in August 2021)

H₂-READY 100 MW COMBINED CYCLE POWER PLANT



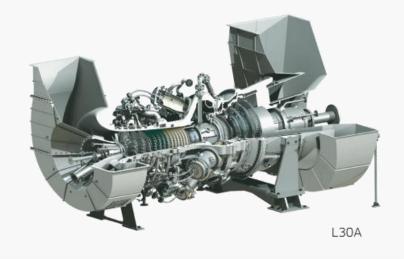


Steam Turbine

Heat Recovery Steam Generator

Gas Turbine #1

Gas Turbine #2



| Combined Cycle Configuration* | 1 on 1 | 2 on 1 | 2 on 1 (Reheat) |
|----------------------------------|--------|--------|--------------------|
| Electric Output in [MWe] | 44.7 | 89.9 | 101.5 |
| Heat Rate in [kJ/kWh] | 6,650 | 6,620 | 6,520 |
| Electrical Efficiency [%] | 54.1 | 54.4 | 55.2 |
| Number of Gas Turbine(s) | 1 | 2 | 2 |
| Bottoming Cycle Type | 2PNRH | 2PNRH | 3PRH |

^{*} Standard conditions for NG, 100% H2 capability

Thanks for your Attention!

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